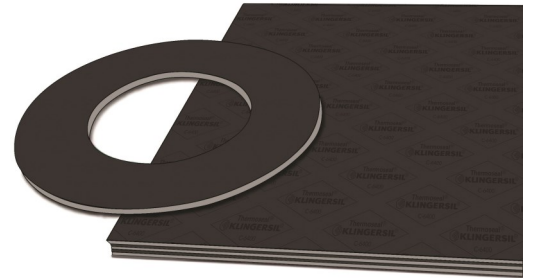


KLINGERSIL® C-6400

Quality sheet for use in process industries

KLINGERSIL® C-6400 gasket material is a good steam sheet with good anti-stick properties. Use this material in process industries such as pulp and paper, power and petrochemical.

This material is manufactured with synthetic fiber reinforced with an SBR binder.



TYPICAL VALUES REFER TO 1/16" THICK MATERIAL UNLESS NOTED

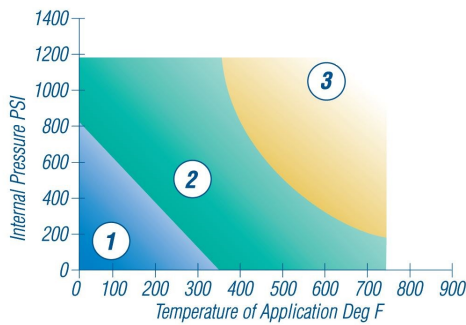
Creep relaxation ASTM F38B (1/32")	20 %
Sealability ASTM F37A (1/32")	< 0.2 ml/hr
Gas Permeability DIN 3535/6	<0.3 ml/min
Compressibility ASTM F36J	8 - 14 %
Recovery ASTM F36J	50 % minimum
KLINGER Hot Compression Test	
Thickness Decrease 73°F (23°C)	12 % initial
Thickness Decrease 572°F (300°C)	14 % additional
Weight Increase ASTM F146 after immersion in Fuel B, 5h/73°F (23°C)	25 % maximum
Thickness Increase ASTM F146 after immersion in	
ASTM Oil IRM 901, 5h/300°F (149°C)	0 - 10 %
ASTM Oil IRM 903, 5h/300°F (149°C)	0 - 25 %
ASTM Fuel A, 5h/73°F (23°C)	0 - 5 %
ASTM Fuel B, 5h/73°F (23°C)	0 - 10 %
Dielectric Strength ASTM D149-95a	16 kV/mm
Density ASTM F1315	112 lb/ft ³ (1.8 g/cc ³)
Leachable Chloride Content FSA Method	200 ppm
ASTM F104 Line Call Out	F71241B3E42K6M5
Color	Black or White

KLINGERSIL® C-6400

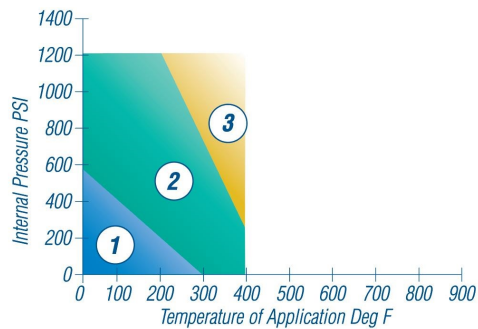
The pressure/temperature graphs shown are the most current method of determining the suitability of a gasket material in a known environment. However, chemical compatibility must also be considered.

pT diagram for thickness 1/16”:

LIQUIDS



GASES & STEAM



In area ① the gasket material is suitable using common installation practices subject to chemical compatibility.

In area ② appropriate measures are necessary for installation of the gasket to ensure maximum performance. Please call or refer to KLINGERexpert for assistance.

In area ③ do not install gaskets in these applications without first referring to KLINGERexpert or contacting Thermoseal Inc.'s technical support service.

The ability of a gasket to make and maintain a seal depends not only on the style and quality of the gasket material, but also on medium being sealed, the flange design, the amount of pressure applied to the gasket by the bolts and how the gasket is assembled onto the flanges and tightened. These factors are beyond the manufacturer's control.



Thermoseal Inc.
2350 Campbell Road, Sidney, Ohio 45365
Tel: +1 937 498 2222

3803 S. Sam Houston Parkway W., Houston, Texas 77053
Tel: +1 713 997 8111